



Machinery List / Plant List



Rev. Nov.2015

Machine / Equipment	Outer diameter Pipe		Wall thickness		Bending angle	Front clamp	Length between bends
	min.	max.	min.	max.			
Induction Bending Machine F	19 mm	125 mm	5 mm	20 mm	max 180°	130 mm	180 mm
Induction Bending Machine E	60 mm	457 mm	12 mm	100 mm	max 180°	260 mm	260 mm
Induction Bending Machine D	60 mm	406 mm	6 mm	45 mm	max 180°	260 mm	260 mm
Induction Bending Machine C	16 mm	300 mm	1,6 mm	24 mm	max 300°	160 mm	160 mm
Induction Bending Machine B	16 mm	300 mm	1,6 mm	24 mm	max 300°	160 mm	160 mm
Induction Bending Machine A	12 mm	150 mm	1,6 mm	10 mm	max 300°	160 mm	160 mm

METRONOR - Optical dimension measure equipment.

Fully Automatic heat treatment oven NORSEK M-650 Approved

Temperature range 580°C to 1150°C
 Inside dimension L x B x H (mm) 6000 x 2400 x 2000
 Heating and cooling is being logged electronically.
 We measure the temperature in the furnace, on the material and in the pool.

Plant



Plant

Total office area: 850 m²
 Total workshop area: 4500 m²
 Covered warehouse: 900 m²
 Outside storage: 4000 m²
 Crane capacity: 8 Pcs x 6,3 ton
 Truck capacity: 7 ton

Machine F



Machine E



Machine D



Machine C



Machine B



Machine A



Heat treatment

